
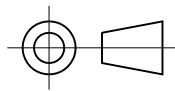


SURFACE TREATMENT
 ZINC COATING TO AS1789-1984 SERVICE CONDITION 2 (MINIMUM THICKNESS 8UM)

- FOUR STAGE PROCESS;
1. CLEAN UP VIA MECHANICAL MEANS, REMOVE ALL SWARF.
 2. CLEANING WITH ALKALINE DETERGENT, FOLLOWED BY ACID TREATMENT TO REMOVE ANY RUST OR SURFACE SCALE.
 3. ZINC IS DEPOSITED VIA IMMERSION IN A CHEMICAL BATH CONTAINING DISSOLVED ZINC WITH A DC CURRENT IS APPLIED TO ACHIEVE MINIMUM 8UM ON ALL SURFACES
 4. POST TREATMENT WITH CLEAR (BRIGHT) CROMATE

TARGET WEIGHT (QA) = 2986 +/- 2 GRAMS

1	1	Ø 50 ROUND BAR	MILD STEEL	2.986
ITEM	QTY	DESCRIPTION	ITEM/MAT'L	KG
		 TC TC PROCESS EQUIPMENT <small>COPYRIGHT THRIVE CONSULTING PTY. LTD, SYDNEY AUSTRALIA. NO PART OF THIS DRAWING MAYBE REPRODUCED WITHOUT PERMISSION</small>	TITLE 3KG SEGMENTED TEST WEIGHT	
DRAWN	RHS		12.11.15	 DRG No. PS0052201
CHECKED				
ENG. MGR.	JRH		12.11.15	
APPR'D	MAA	12.11.15	SCALE 1:1	
				A3